

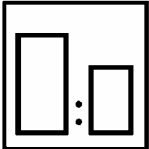


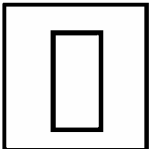

SPOT REPAIRS WITH AUTOBASE® PLUS — THREE STEP PROCESS

BLENDING OF CLEARCOAT:

Akzo Nobel Coatings/Sikkens strongly recommends the application of clear coat over the whole panel that is thoroughly prepared. Clear coating of entire panel is required for lifetime warranty.

There are, however, instances where this is not practical. Such as repairs on older vehicles where economics would dictate that a warranty is not required. In these instances, it may be acceptable to blend the clearcoat into a small area such as a rocker panel or sail panel, vertical areas only. This procedure is not warranted or OE approved.

For Autoclear III: Procedures listed below should also be used for Autoclear HS +. Refer to your local VOC regulations for "Specialty Coating" compliance.

- | | | | |
|----|---|--|---|
| 1. |  | <p>100:50
Autoclear III, ready to spray
Reducer SRA 7.0</p> | <p>Application Method:
When blending of the clear is inevitable. After the last coat of clear is sprayed, add 50 parts by volume of Reducer SRA 7.0.</p> |
| 2. |  | <p>Use the Sikkens Measuring Stick # 1 (black).</p> | |
| 3. |  | <p>1x1
HVLP Siphon
0.071"–0.087" (1.8–2.2 mm)
HVLP Gravity
0.051"–0.059" (1.3–1.5 mm)
Max 10 psi (max 0.8 bar)</p> | <p>Hard line the last coat of clear into the prepared area (sail panel), keeping a sharp blend line.</p> |
| 4. |  | <p>Reducer SRA 7.0
Ready to spray</p> | <p>Use pure Reducer SRA 7.0 to dissolve overspray edge.</p> |
| 5. |  | <p>2x1
HVLP 10 psi (max 0.8 bar)
Conventional. 20–30 psi
(1.3–2.0 bar)</p> | <p>Spray 1 thin coat.
Flash for 15 seconds.
Apply a final thin coat.</p> |



SPOT REPAIRS WITH AUTOBASE[®] PLUS — THREE STEP PROCESS

**AFTER
TREATMENT:**

After the repair area is completely dry, the fade out area (if any) may be polished with an ultra-fine polishing compound and waxed. (Please see dry to polish time of the products used.)

NOTE:

Please refer to the following Technical Data Sheets for more information.
—Autobase Plus Solid, Metallic and Pearl Colors
—Autobase Plus Blending Additive
—Sikkens Reducer SRA 7.0
—Autoclear III
—Autoclear HS +
—Autoclear Vision HS

SAFETY ASPECTS:

**READY TO
SPRAY VOC:**

-Autobase Plus 100:50 6.5 lb/gal. 780 g/liter
-Autobase Plus with 10% hardener,
then 100 :50 with Autobase Plus Reducers : 6.3 – 6.4 lb/gal. 756 - 768 g/liter

NOTICE:

Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist.