



ULTRA SYSTEM[®]

BLEND-SOLV[™] Blending Solvent BS9

PRODUCT DESCRIPTION

ULTRA SYSTEM[®] BLEND-SOLV[™] Blending Solvent BS9 is a specialized solvent for use with most Sherwin-Williams Urethane 2K topcoat systems. It is specifically designed as an edge blending solvent for invisible blend repairs where full panel repairs are not desirable. It is designed for use in the following Sherwin-Williams Urethane Topcoat Systems:

Clearcoats:

CC633 ULTRA 7000[®] High Solids Air Dry Clearcoat
CC635 ULTRA 7000[®] High Solids Air Dry Clearcoat
CC637 ULTRA 7000[®] Maximum Performance Clearcoat
CC639 ULTRA 7000[®] Super Glamour Clearcoat
CC645HS ULTRA 7000[®] High Solids Universal Urethane Clearcoat
CC850 ULTRA 7000[®] High Solids Booth Clearcoat
CC21 ULTRA 7000[®] 2.1 VOC Urethane Clearcoat

Single Stage:

ULTRA ONE STAGE TURBO[®] 5.0 Acrylic Urethane Single Stage
ULTRA ONE STAGE[™] Acrylic Urethane Single Stage

MIXING

One Gun Method: To melt in blend edge, over reduce the clear or single stage by adding 1-2 parts BS9 BLEND-SOLV[™] to the remaining ready to spray material in the spray gun. Use this material as a blending solvent to melt the edge. If using a siphon gun, reduce pressure to 25-30 psi at the gun.

Two Gun Method: Use BLEND-SOLV[™] BS9 in a second gun at low pressure (20-25 psi for conventional gun, 5 psi cap pressure for HVLP). Apply only enough blending solvent necessary to melt blend edge.

NOTES

- If required, the blend edge can be lightly hand polished after a thorough cure to remove any dull over spray with a fine hand glaze and a soft clean cloth.
- Refer to manufacturer's blending recommendations for OE warranty repair.
- When performing Sherwin-Williams Ultra Edge or Ultra Lifetime Guarantee Repairs, perform full panel refinish repairs or refinish to a clean break line only.

To learn more about Sherwin-Williams Automotive products, visit our Web site at www.sherwin-automotive.com.

PRODUCTION DATA

See previous page for OE Manufacturing mixing information