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**Universal Plastics Adhesion Promoter**

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# DPX801

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PPG's Universal Plastics Adhesion Promoter DPX801 is a red tinted transparent product specifically designed for use on automotive bumpers and various plastic parts to provide adhesion on these substrates for subsequent topcoats.



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**Compatible Surfaces**

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**DPX801 may be applied over:**

- Properly cleaned & sanded plastic and rubber parts
- Properly cleaned & sanded OEM finishes

# DPX801

Universal Plastics  
Adhesion Promoter

## Directions for Use

### Surface Preparation:



- Wash the area to be painted with SX1002 Sanding Paste and water, and then clean with SX1005 0.4 VOC Wax and Grease Remover or DX394 1.4 Low VOC Cleaner.
- Lightly scuff with 400 – 600 grit sandpaper or a gray/white Scotchbrite.
- Re-clean with SX1005 0.4 VOC Wax and Grease Remover or DX394 1.4 Low VOC Cleaner.
- Final wipe with DX103 MULTI-PREP™.

### Mix Ratio:



DPX801 is ready to spray.  
No reduction is necessary. Thoroughly shake or stir DPX 801 before use.  
Pot Life: N/A

### Application and Dry Times:



Apply:	1 medium wet coat
Air Pressure:	7 – 10 psi at the air cap for HVLP guns 25 – 30 psi at the gun for conventional gun



Fluid Tip:	1.3 – 1.5 mm or equivalent
Dry to Topcoat:	30 minutes @ 70°F (21°C)

**Note:** Topcoat within the same working day. If longer than 24 hours, lightly sand and re-apply DPX801 before topcoating.

### Technical Data:

VOC (lb/US gal)	6.7
Total Solids by Weight (RTS)	3.8%
Total Solids by Volume (RTS)	2.9%
Sq. Ft. Coverage. (.05 mil 100% transfer efficiency)	94
Recommended Dry film	0.2 mils

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300; IN CANADA (514) 645-1320

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