Flexible 2k Surfacer

SX1057

SX1057 Flexible 2K Surfacer was developed to offer an easy to sand high build surfacer that offers excellent performance on urethanes, plastic, fiberglass and other substrates.

Features

- No additional flexible additive needed
- Universal use of PPG reducers, Deltron®, GLOBAL, Delta®

Compatible Surfaces

- SX1050 Adhesion Promoter
- SX1056 Flexible 2K Sealer
- Cured and sanded OEM finishes (except lacquer)
- Cured and sanded refinish topcoat systems

Related Products

- SX1002 Sanding Paste
- SX1004 Plastic Cleaner and Prep
- SX1050 Plastic Adhesion Promoter
- SX1056 Flexible 2K Sealer
- SX1058 Flexible 2K Sealer Catalyst

PPG

SX1057

Application Data

Surface Preparation:		1. Apply **SX1002 Sanding Paste** and abrade with a gray Scotchbrite pad, then rinse thoroughly with water. Blow off surface. 2. Apply **SX1004 Plastic Cleaner and Prep**. 3. Sand with 400 grit paper, blow off, and re-clean with **SX Series Plastic Cleaner and Prep**. 4. **SX1050 Plastic Adhesion Promoter** should be applied to any exposed plastic. 5. Allow **SX1050** to flash a minimum of 10 minutes and maximum of 30 minutes before topcoating.
Application Procedure:		1. Apply 1-2 medium coats of **SX1057 Flexible 2K Surfacer**. Use 8-10 psi at the cap for HVLP equipment or 40-50 psi when spraying from conventional equipment. 2. Allow to air dry 2 hours then sand with 400 grit paper, wipe with **SX1004**, topcoat with choice of appropriate PPG Topcoat System.
Mix Ratio:		**SX1057 : SX1058 : Deltron® DT800 series or GLOBAL D870 series Reducers** 8 : 1 : 2
Pot Life:		1 hour @ 70°F (21°C)
Dry Time:		Between Coats: 5-10 minutes Dust Free: 15 minutes Dry to Sand: 2 hours
Fluid Tip:		1.3 - 1.5 mm or equivalent

Compatible Topcoats:	• CONCEPT® (DCC) Acrylic Urethane • CONCEPT® LV (CLV) Acrylic Urethane Color • Delstar® / Delthane® (DAR/DXR80) • Delstar® Acrylic Enamel • Deltron® 2000 (DBC) Basecoat • Omni™ (MCV) Basecoat • Omni™ (MBC) Acrylic Basecoat • Omni™ (MTK) Acrylic Urethane • Omni™ (MLV) Low VOC Urethane • Omni™ (MAE) Acrylic Enamel • Omni™ (MAE/MH Hardener) Acrylic Enamel • Omni™ (MCV) Acrylic Urethane • Omni™ (MCV) High Solids Urethane • Global (BC) Basecoat Color • Global (DG) Direct Gloss Color • Global (DGLV) Direct Gloss LV Color • Delta® 2800(DHS) 2.8 VOC Polyurethane • Delta® 3500(DUHS) High Solids Polyurethane • Delta® (DUHS) High Solids Polyurethane Basecoat • Delta® (DFHS) Fast Dry High Solids Polyurethane • Delta® (DGHS) Chemical Resistant Polyurethane • Delta® (DSS) Medium Solids Polyurethane • Delta® (DVHS) Fast Dry 2.8 VOC Polyurethane

CAUTION: Deltron® (DBU) Universal Basecoat cannot be used to topcoat this product.

Application Data

Properties:

Product	Packaged VOC (lbs./US Gal.)	Volume Solids (RTS)	SQ. FT. Coverage @ 1 mil (100% transfer efficiency)
SX1057	4.37	N/A	N/A
SX1058	1.6	N/A	N/A
Ready to spray @ 8:1:2	4.58	35.50	569

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

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