



Specialty
Performance Products

Flexible 2K Sealer

SX1056

PD-765

SX1056 Flexible 2K Sealer was developed to offer an easy mix, 2K flexible urethane sealer used to improve adhesion before priming or topcoating flexible parts.

FEATURES:

- Two component, flexible
- No additional flexible additive needed
- User friendly mix
- Universal use of PPG reducers, Deltron, Global, Delta

COMPATIBLE SURFACES:

- SX1050 Adhesion Promoter
- Cured and sanded OEM finishes (except lacquer)
- Cured and sanded refinish topcoat systems

RELATED PRODUCTS:

- SX1002 Sanding Paste
- SX1004 Plastic Cleaner and Prep
- SX1050 Plastic Adhesion Promoter
- SX1058 Flexible 2K Primer Catalyst

SURFACE PREPARATION:



1. Apply **SX1002 Sanding Paste** and abrade with a gray scotchbrite pad, then rinse thoroughly with water. Blow off surface.



2. Apply **SX1004 Plastic Cleaner and Prep**.
3. Sand with 400 grit paper, blow off, and re-clean with **SX Series Plastic Cleaner and Prep**.

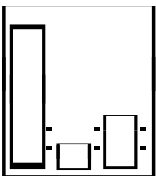


4. **SX1050 Plastic Adhesion Promoter** should be applied to any exposed plastic.
5. Allow SX1050 to flash a minimum of 10 minutes and maximum of 30 minutes before topcoating.

APPLICATION PROCEDURE:



1. Apply 1-2 medium coats of **SX1056 Flexible 2K Sealer**. Use 8-10 psi at the cap for HVLP equipment or 40-50 psi when spraying from conventional equipment.
2. Allow to air dry then topcoat with choice of appropriate PPG Topcoat System.



4:1:2

Mix Ratio: 4:1:2 = SX1056 : SX1058 : Deltron DT800 series or Global D870 series Reducers
Pot Life: 1½ hours @ 70°F (21°C)
Between Coats: 5-10 minutes
Dust Free: 10 minutes
Air Dry: 15 minutes – 1 coat or 30 minutes – 2 coats
Fluid Tip: 1.3-1.5 mm or equivalent



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COMPATIBLE TOPCOATS:

- CONCEPT® (DCC) Acrylic Urethane
- CONCEPT® LV (CLV) Acrylic Urethane Color
- Delstar® / Delthane® (DAR/DXR80)
- Delstar® Acrylic Enamel
- Deltron® 2000 (DBC) Basecoat
- Omni™ (MBC) Acrylic Basecoat
- Omni™ (MTK) Acrylic Urethane
- Omni™ (MLV) Low VOC Urethane
- Omni™ (MAE) Acrylic Enamel
- Omni™ (MAE/MH) Acrylic Enamel
- Omni™ (MCV) Acrylic Urethane
- Omni™ (MCV) High Solids Urethane
- Omni™ (MCV) Basecoat
- Global (BC) Basecoat Color
- Global (DG) Direct Gloss Color
- Global (DGLV) Direct Gloss LV Color
- Delta® 2800(DHS) 2.8 VOC Polyurethane
- Delta® 3500(DUHS) High Solids Polyurethane
- Delta® (DUHS) High Solids Polyurethane Basecoat
- Delta® (DFHS) Fast Dry High Solids Polyurethane
- Delta® (DGHS) Chemical Resistant Polyurethane
- Delta® (DSS) Medium Solids Polyurethane
- Delta® (DVHS) Fast Dry 2.8 VOC Polyurethane

CAUTION: Deltron® (DBU) Universal Basecoat cannot be used to topcoat this product.

PROPERTIES:

PRODUCT	Packaged VOC (lbs./US Gal.)	Volume Solids (RTS)	SQ. FT Coverage @ 1 mil (100% transfer efficiency)
SX1056	3.7	N/A	N/A
SX1058	1.6	N/A	N/A
Ready to spray @ 4:1:2	4.4	38	610

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300. IN CANADA (514) 645-1320.

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