



PD-708

Plastic Adhesion Promoter

SX1050

SXA1050

Aerosol

SX1050 and SXA1050 Plastic Adhesion Promoters were developed to promote adhesion of topcoat materials when refinishing new or repaired plastic substrates.



Features

- Ready to spray
- Packaged in quart and aerosol cans

Compatible Surfaces

- Properly cleaned and sanded flexible or rigid plastics
- Cured and sanded OEM finishes (except lacquer)

Related Products

- SX1004 Plastic Cleaner & Prep

Compatible Topcoats

- CONCEPT® (DCC) Acrylic Urethane
- CONCEPT® LV (CLV) Acrylic Urethane Color
- Delstar® Acrylic Enamel
- Delstar® / Delthane® (DAR/DXR80)
- Delta® 2800 (DHS) 2.8 VOC Polyurethane
- Delta® 3500 (DUHS) High Solids Polyurethane
- Delta® (DFHS) Fast Dry High Solids Polyurethane
- Delta® (DGHS) Chemical Resistant Polyurethane
- Delta® (DSS) Medium Solids Polyurethane
- Delta® (DUHS) High Solids Polyurethane
- Delta® (DVHS) Fast Dry 2.8 VOC Polyurethane
- Deltron® 2000 (DBC) Basecoat
- Deltron® (DBU) Universal Basecoat
- Global (BC) Basecoat Color
- Global (DG) Direct Gloss Color
- Global (DGLV) Direct Gloss LV Color
- Omni™ (MAE/MH) Acrylic Enamel
- Omni™ (MBC) Acrylic Basecoat
- Omni™ (MCV) Acrylic Urethane
- Omni™ (MCV) Basecoat
- Omni™ (MCV) High Solids Urethane
- Omni™ (MLV) Low VOC Urethane
- Omni™ (MTK) Acrylic Urethane



---

## Application Data

---

### Surface Preparation:



1. Sand substrate with 400 grit paper. Blow off surface.
2. Clean with **SX1004 Plastic Cleaner & Prep**.

### Application Procedure:



1. Apply 1 light coat of **SX1050 Plastic Adhesion Promoter**, then 1 full wet coat, allowing 5 minutes between coats. Use 20-25 psi at the gun for conventional equipment and 4-6 psi at the cap for HVLP equipment.

2. Allow to flash a minimum of 10 minutes and maximum of 30 minutes before topcoating.

3. Apply tinted PPG Sealer if desired. Proceed with the appropriate PPG Topcoat system.

**ATTENTION:** When finished spraying aerosol products, hold can upside down and spray until valve is cleared. This will prevent clogging of the internal valve.

### Properties:

Product	Packaged VOC (lbs./US Gal.)	Volume Solids (RTS)	SQ. FT. Coverage @ 1 mil (100% transfer efficiency)
SX1050	6.6	3.06	49
SXA1050	5.8	1.97	31

**See Material Safety Data Sheet and Labels for additional safety information and handling instructions.**

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300. IN CANADA (514) 645-1320.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

## PPG Industries

*World Leaders In Automotive Finishes*

PPG Industries  
19699 Progress Drive  
Strongsville, OH 44149

PPG Canada Inc.  
2301 Royal Windsor Dr.  
Mississauga, Ontario L5J 1K5