

Technical Information

Panel Repair with Glasurit Basecoats

– water-based – 90-Line

Metallic/Solid Colors, Pearl Metallics

B
26

1. Pre-treatment:

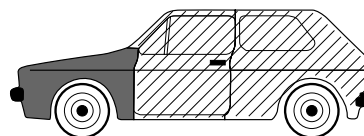
Prepare the substrate for topcoat application as usual.

Clean with:

Glasurit Cleaner **700-1** or
Glasurit Waterborne Cleaner **541-92**

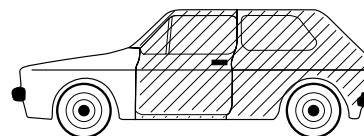
2. Basecoat 90-Line

Spray viscosity: 18 - 24 sec DIN 4mm
Spray gun: HVLP, 1.3 mm
Spraying pressure: 2 - 3 bar/30 - 45 p.s.i.
 intake pressure
Spray coats: 2 plus a half-coat to match the effect
Flash-off
between coats: until matte after each spraycoat *
Flash-off before
application of clear: 2 -3 minutes



* Use of the Sata Dry Jet (or equivalent) will significantly reduce the dry times.

3. 923- Clear



For detailed processing data please refer to technical data sheets in section "E"

N.A. 3/01

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