

# Technical Information

## Custom Vehicle Refinishing System with Pearl Effect Colors

(3-stage system)

**B  
6**

### General:

These special effect colors are also used in OEM production. Due to their particular brilliance, they are highly suitable for custom painting.

### Processing:

#### 1. Preparation

Mechanical de-rusting of damaged areas

Sanding with 80/120; P80/P120.

Cleaning with:

Silicone and Tar Remover

**541-5**

#### 2. Coarse Filling

Fill large dents with:

Double Plus Body Filler

**839-20**

After drying, dry sand with 80; P80.

#### 3. Fine Filling

with:

Double Plus Body Filler

**839-20**

After drying coarse sand filled areas with 80/120; P80/P120. Sand surface to be painted with 220/240; P220/P280. Clean and let dry thoroughly.



#### 4. Spray Filler

Spray entire part or damaged area with: Primers                      **285-** or  
Epoxy Primers                      **801-**

After drying, dry sand with 320/P400 or wet sand with 400/P800. Clean and let dry thoroughly.

#### 5. Ground Coat

Base Coat                      **55-** or  
Urethane Acrylic                      **22-<sup>\*\*</sup>**  
Rapid Filler                      **285-100<sup>\*\*</sup>**

#### 6. Mid Coat

Basecoat                      **55-**

#### 7. Clear Coat

Clear Coat                      **923-\***

**\*\* After drying and sanding.**

**\* Refer to specific clearcoat information in section EC to determine the appropriate clearcoat for each topcoat system.**