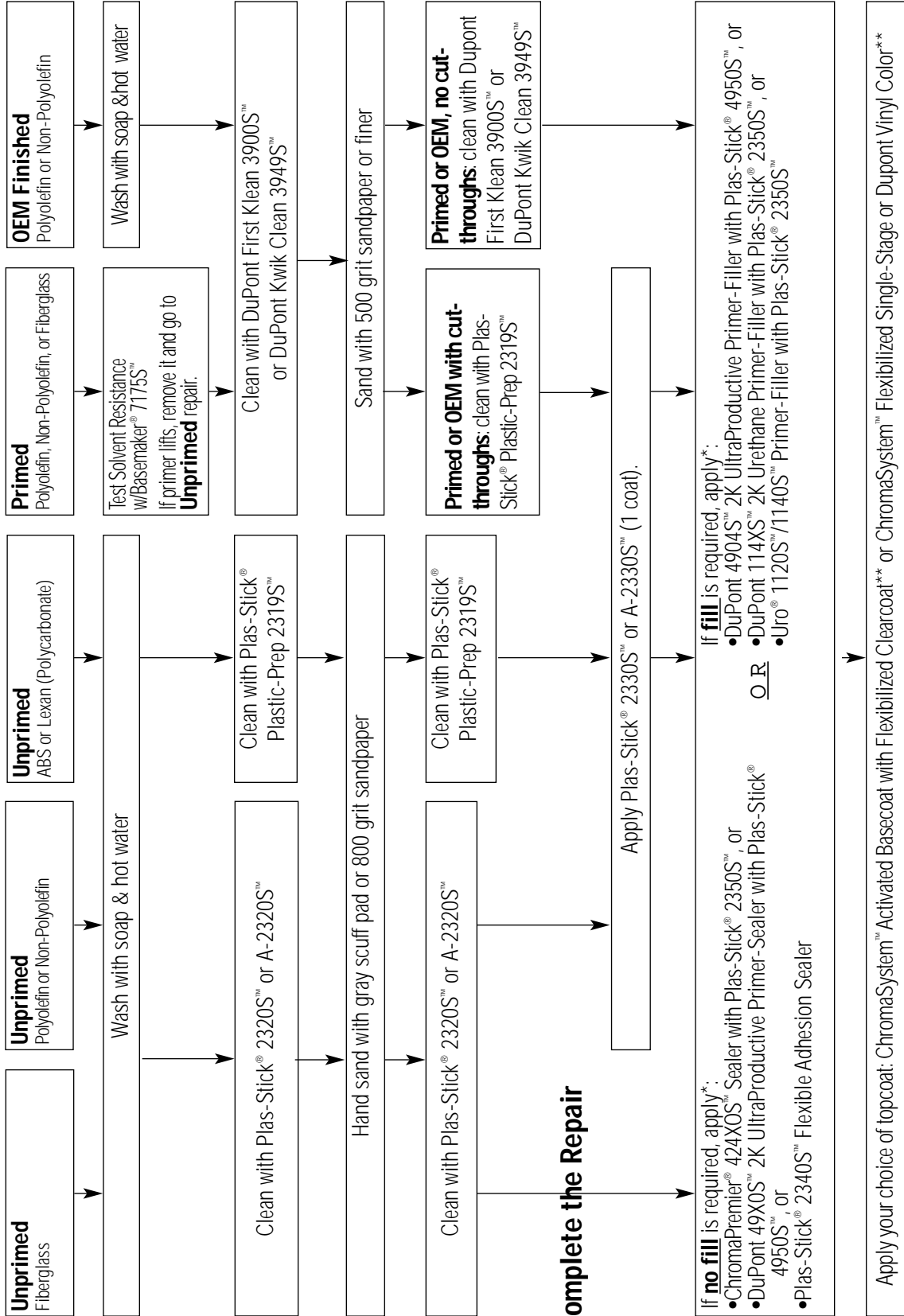




DuPont Automotive Finishes

# DuPont Flexible Plastics Repair Procedures Flow Chart

## 1. Prepare the Substrate



H-19283  
E-R 2913

(06/02)

\*If the substrate is rigid, flex add is not required.

\*\*If matted clearcoat is required, use Plas-Stick® 2360S™ Flexible Matting Additive. When using Plas-Stick® 2360S™, it is not necessary to use Plas-Stick® 2350S™.