



DuPont Automotive Finishes

Panel Repair Procedure

Step 1

Prepare the Surface

- Prepare the repair area according to the Surface Prep guidelines in the General Procedures section.
- Perform repair using primer and sand, clean and prep for sealing.

Step 2

Apply Adhesion Promoter

- Sand area for adhesion promoter application with 1200 - 1500 grit.
- Clean with DuPont Low VOC Final Klean 3909S™ Waterborne Cleaner.

(If you prep the substrate with a “scuffing” compound, it is crucial to clean immediately with DuPont Low VOC Final Klean 3909S™. Do not allow the scuffing compound to dry. Residual debris from a scuffing compound can cause coating to blister.)

- Follow with DuPont First Klean 3900S™, DuPont Final Klean 3901S™, or DuPont 3939S™ Lacquer and Enamel Cleaner.
- Optionally, wipe entire panel from end to end using the DuPont™ Sontara® PS-39X5S™ Pre-Saturated Static Control wipe appropriate for shop conditions.
- Apply adhesion promoter over the sanded and cleaned panel.

Step 3

Apply the Basecoat

- Apply the first coat of color beyond the repair area. Apply a second coat of color, extending it beyond the first coat.
- Continue until full hiding and color match are achieved.

Step 4

Apply the Clearcoat

- Apply 2 coats of clear over the entire panel.

